For research, analysis and control

The Autopol® Series of Automatic Polarimeters

Exclusive Windows Embedded operating system providing unmatched flexibility

The brand of polarimeter used in more labs than any other.*
Polarimetry

A sensitive nondestructive technique for measuring the optical activity exhibited by inorganic and organic compounds. A compound is considered to be optically active if linearly polarized light is rotated when passing through it. The amount of optical rotation is determined by the molecular structure and concentration of chiral molecules in the substance. Each optically active substance has its own specific rotation as defined in Biot’s law:

\[
\alpha_T = \frac{\alpha_T}{c \cdot l}
\]

\([\alpha] = \text{specific rotation}
\]
\(l = \text{optical pathlength in dm}
\)
\(\lambda = \text{wavelength}
\)
\(T = \text{temperature}
\)
\(\alpha = \text{optical rotation}
\)
\(c = \text{concentration in g/100ml}
\]

The polarimetric method is a simple and accurate means for determination and investigation of structure in macro, semi-micro and micro analysis of expensive and non-duplicable samples. Polarimetry is employed in quality control, process control and research in the pharmaceutical, chemical, essential oil, flavor and food industries. It is so well established that the United States Pharmacopoeia and the Food & Drug Administration include polarimetric specifications for numerous substances.

Research Applications

Research applications for polarimetry are found in industry, research institutes and universities as a means of:

- Isolating and identifying unknowns crystallized from various solvents, or separated by high performance liquid chromatography.
- Evaluating and characterizing optically active compounds by measuring their specific rotation and comparing this value with the theoretical values found in literature.
- Investigating kinetic reactions by measuring optical rotation as a function of time.
- Monitoring changes in concentration of an optically active component in a reaction mixture, as in enzymatic cleavage.

In each of these applications, the AUTOPOL offers up to six discrete wavelength selections to observe the effect of wavelength upon an optically active substance.

Quality and Process Control Applications,

both in the laboratory or on-line in the factory, are found throughout the pharmaceutical, essential oil, flavor, food and chemical industries. A few examples are listed below.

Pharmaceutical Industry

Determines product purity by measuring specific rotation and optical rotation of:

- Amino acids
- Analgesics
- Cocaine
- Dextrose
- Serums
- Tranquilizers

Pharmaceuticals

ESSENTIAL OILS

Flavor, Fragrance and Essential Oil Industry

Utilizes polarimetry for incoming raw materials inspection of:

- Camphors
- Glyceric acid
- Lavender oil
- Orange oil
- Spearmint oil

Food Industry

Ensures product quality by measuring the concentration and purity of the following compounds in sugar based foods, cereals and syrups:

- Carbohydrates
- Fructose
- Glucose
- Lactose
- Levulose
- Maltose
- Raffinose
- Sucrose
- Various starches
- Xylose
- Natural monosaccharides

Chemical Industry

Analyzes optical rotation as a means of identifying and characterizing:

- Biopolymers
- Natural polymers
- Synthetic polymers
Measurement Modes

The Autopol can read directly in one of four measurement modes: Optical Rotation, Specific Rotation, Concentration or Specific Rotation Plus. Specific Rotation Plus allows a correction to be applied to a result for loss on drying. Each measurement mode can be activated via touchscreen selection. Sample cells can be specified at any length (e.g., 50mm, 100mm, 200mm), or entered as a precise dimension (e.g., 199.98mm). Concentration is entered as a percentage. (See Photo 1)

Temperature Control of Samples

is allowed through rubber gasketing in the Autopol door which permits tubing to be connected from an external temperature controlled Water Bath to the jacket of a jacketed polarimeter sample tube. (See Figure 2)

Cells 10mm to 200mm Long

Instruments of some manufacturers accept only special sample cells, with maximum lengths of 100mm. Autopols accept standard sample cells up to 200mm long. A 200mm sample cell offers twice the sensitivity as the same solution in a 100mm cell. This is especially useful for solutions having small rotations. Also some pharmacopeia monographs require a 200mm (2dm) cell like the USP monograph for Methotrexate. Rudolph Research sample cells are made to NIST standards; and the complete range of sizes and types are listed in Technical Bulletin 913. NIST certificates are available for cell length validation.

Multiple Wavelengths

The Autopol comes in single, dual and six wavelength models. Wavelength selection is completely automatic and is accomplished via menu selection. There are no lamps or filters to manually remove or insert. The following wavelengths are available: 365nm, 405nm, 436nm, 546nm, 589nm, and 633nm. Optional wavelengths are available; contact the factory for more information.

White-light Source Permits Spectral Versatility

The Tungsten-Halogen lamp employed in the Autopol is a compact, reliable, low-cost, high-intensity light source that allows any desired wavelength in the visible spectrum to be selected by means of a narrow band multilayer interference filter. (See Photo 3) The Autopol standard 10nm bandwidth is specified to permit high energy throughput and sensitivity for sample transmittances of only 0.01% (O.D. = 4), while minimizing the effects of sample ORD and color.

Temperature Display

The Autopol comes standard with a temperature probe which can be inserted into the Polarimeter cell as shown below or into the cell probe port. (See Photo 4)
Choosing a Polarimeter
That’s right for your application and budget

**Autopol® I**

The Autopol I is our entry-level polarimeter model designed for:
- University Education
- Natural Product Research
- Starch Analysis
- Lactose in Milk
- Flavors
- Chemicals
- Limited USP Monograph Compliance

Standard Features: 0.01° Arc Accuracy, 589nm fixed wavelength, built-in thermoprobe for temperature measurement, Windows Embedded 7 for direct connection to the network server and flexible USB printing.

Optional Features:
- 100mm or 200mm TempTrol™ heating and cooling: 15°C – 40°C ±0.2°C
- AP Accuracy Option: 0.004° Arc Optical Rotation is wavelength specific. For USP Pharmaceutical, Rudolph recommends 0.002 accuracy for measurements ±1.000 degrees
- USR Resolution Option: 0.01, 0.001°Arc Selectable

**Autopol® II**

The Autopol II offers the same standard and optional features as the Autopol I, but allows greater wavelength flexibility.

Standard Wavelengths: 589nm and 546nm
Optional Wavelengths: 365nm, 405nm, 436nm, 578nm, 633nm
A total of 2-4 extra wavelengths may be ordered at time of purchase or added later when needed.

Optional Features:
- 100mm or 200mm TempTrol™ heating and cooling: 15°C – 40°C ±0.2°C
- AP Accuracy Option: 0.004° Arc Optical Rotation is wavelength specific
- USR Resolution Option: 0.01, 0.001°Arc Selectable

**Autopol® III**

The Autopol III is Rudolph’s entry level USP pharmaceutical solution:
- Accuracy: 0.002°C, 0.2% above 1°
- Standard Wavelengths: 589nm and 546nm
- Complete Accessory Package with IQOQPQ documentation, 2 user selectable cells and 1 NIST traceable calibration standard with NIST Certificate

Optional Features:
- 100mm or 200mm TempTrol™ heating and cooling: 15°C – 40°C ±0.2°C
- Optional Wavelengths: 405nm, 436nm, 578nm, 633nm, (up to 4 wavelengths may be selected or added later.
- AP Accuracy Option: ±0.002° up to 10° Arc, ±0.004° 10° - 89°Arc
- USR Resolution Option: 0.01, 0.001, 0.0001°, Arc Selectable

Below is an example of why Polarimeters with accuracy of ±0.01 are not suitable for pharmaceutical applications. Please review the USP monograph for the material Ofloxacin. Ofloxacin must have a specific rotation between +1° and -1° at a concentration of 10mg per ml.

Biot’s Law:

\[
\alpha = \frac{\alpha^T}{c} = \frac{\alpha^T}{1000c} = \frac{\alpha^T}{1000c} = \frac{\alpha^T}{1000c}
\]

\[
T = \frac{\alpha^T}{c} = \frac{\alpha^T}{1000c} = \frac{\alpha^T}{1000c} = \frac{\alpha^T}{1000c}
\]

The Autopol I has an accuracy of ±0.02° optical rotation. Below is how its relative accuracy affects a hypothetical Ofloxacin sample:

\[
\frac{\alpha^T}{1000c} = \frac{\alpha^T}{1000c} = \frac{\alpha^T}{1000c} = \frac{\alpha^T}{1000c}
\]

Specific Rotation error = ±1.0

You cannot successfully inspect a pharmaceutical (such as Ofloxacin) having a Specific Rotation between +1° and -1° at a concentration of 10mg per ml.

The Autopol IV has an accuracy of 0.002 for Optical Rotations of 1°Arc for a total unknown of +/-0.002 under the same conditions:

Specific Rotation error = ±0.002

USP Ofloxacin Specific rotation <781S>: between +1° and -1°
Test solution: 10mg per mL, in chloroform
**Autopol® IV**

This model is available in one, two and six wavelength versions and has a more expensive optical system than the Autopol III. It is the system of choice for research universities, pharmaceutical and fine chemical research departments. This instrument is also excellent for studying racemics and kinetics. Temperature control may be accomplished through a circulating Water Bath or with Rudolph’s optional Patented TempTrol™ System, which electronically heats and cools the sample to a specified temperature without the use of water circulation.

IQOQP documentation is included with the instrument.

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**Autopol® V PLUS**

The APV PLUS has all the features of the APV and adds resistance to acid erosion with its Silco Steel trough and Hastelloy cell. Furthermore this instrument comes standard with a 3 rotation quartz standard, Windows 7 operating system with Windows based navigation, 3 USB ports to allow quick & easy connection to a mouse, keyboard, printer, bar code scanner or memory stick, ethernet port for network cable connection.

The Autopol V Plus comes standard with Rudolph’s Patented TempTrol™ System, which electronically heats and cools the sample to a specified temperature without the use of water circulation.

The AutoPol V Plus and VI are available with 325nm to measure USP Dextromethorphan Hydrobromide. IQOQP documentation is included with the instrument.

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**Autopol® V**

This is a top of the line six wavelength polarimeter specifically designed with the input of the world’s largest pharmaceutical companies. This unit comes standard with 21CFR11 software and Rudolph’s Patented TempTrol™ System, which electronically heats and cools the sample to a specified temperature without the use of water circulation. IQOQ documentation is included with the instrument. This unit includes all wavelengths necessary to measure 99% of all monographs found in the USP, EP, JP and BP. Please see Technical Bulletin 928 for more details on the Autopol V. IQOQP documentation is included with the instrument.

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**Autopol® VI**

The APVI was developed for the most demanding advanced research laboratories and features 0.0003 accuracy for low rotation samples of +/- 1º Arc in addition to all of the features of the APV PLUS including Rudolph’s Patented TempTrol™ System, which electronically heats and cools the sample to a specified temperature without the use of water circulation.

The AutoPol VI is available with 325nm to measure USP Dextromethorphan Hydrobromide. IQOQP documentation is included with the instrument.
<table>
<thead>
<tr>
<th>Models</th>
<th>Autopol I</th>
<th>Autopol II</th>
<th>Autopol III</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring Mode</td>
<td>Optical Rotation, Specific Rotation, Specific Rotation Plus Concentration, User Defined Scale, Sugar Degrees, °Z (ISS)</td>
<td>Optical Rotation, Specific Rotation, Specific Rotation Plus Concentration, User Defined Scale, Sugar Degrees, °Z (ISS)</td>
<td>Optical Rotation, Specific Rotation, Specific Rotation Plus Concentration, User Defined Scale, Sugar Degrees, °Z (ISS)</td>
</tr>
<tr>
<td>Measuring Scale</td>
<td>Degrees Arc Optical Rotation</td>
<td>Degrees Arc Optical Rotation</td>
<td>Degrees Arc Optical Rotation</td>
</tr>
<tr>
<td>Resolution</td>
<td>0.01° Arc Optical Rotation, 0.01% Concentration, 0.1 Specific Rotation</td>
<td>0.01° Arc Optical Rotation, 0.01% Concentration, 0.1 Specific Rotation</td>
<td>0.001° Arc Optical Rotation, 0.001% Concentration, 0.001 Specific Rotation</td>
</tr>
<tr>
<td>Accuracy</td>
<td>0.01° Arc Optical Rotation, 0.03°Z (ISS) Sugar Degrees</td>
<td>0.01° Arc Optical Rotation, 0.03°Z (ISS) Sugar Degrees</td>
<td>0.002° Arc up to 1°, 0.2% above 1°, 0.01° Z (ISS)</td>
</tr>
<tr>
<td>AP Accuracy Option</td>
<td>Resolution: 0.001° Arc Optical Rotation Reproducibility: 0.002° Arc Optical Rotation, Accuracy: ±0.004° Arc Optical Rotation is wavelength specific</td>
<td>Resolution: 0.001° Arc Optical Rotation Reproducibility: 0.002° Arc Optical Rotation, Accuracy: ±0.004° Arc Optical Rotation is wavelength specific</td>
<td>Accuracy: ±0.002° up to 10°, ±0.004° 10° - 89° Arc Optical Rotation</td>
</tr>
<tr>
<td>USR Resolution Option</td>
<td>USR Selectable Resolution: 0.01, 0.001° Arc</td>
<td>AP Selectable Resolution: 0.01, 0.001° Arc</td>
<td>AP Selectable Resolution: 0.01, 0.0001° Arc</td>
</tr>
<tr>
<td>Reproducibility</td>
<td>0.01° Arc Optical Rotation</td>
<td>0.01° Arc Optical Rotation</td>
<td>0.002° Arc Optical Rotation</td>
</tr>
<tr>
<td>Measuring Range</td>
<td>± 89.9° Arc Optical Rotation, ± 999.99° Arc Specific Rotation, 0-99.9% Concentration</td>
<td>± 89.9° Arc Optical Rotation, ± 999.99° Arc Specific Rotation, 0-99.9% Concentration</td>
<td>± 89.9° Arc Optical Rotation, ± 999.99° Arc Specific Rotation, 0-99.9% Concentration</td>
</tr>
<tr>
<td>Prism</td>
<td>Glan Thompson Calcite</td>
<td>Glan Thompson Calcite</td>
<td>Glan Thompson Calcite</td>
</tr>
<tr>
<td>Optical Wavelengths</td>
<td>589nm, 546nm standard</td>
<td>589nm, 546nm standard</td>
<td>589nm, 546nm standard</td>
</tr>
<tr>
<td>Wavelength Selection</td>
<td>Fixed</td>
<td>Touchscreen Selectable: 2 standard, 4 optional</td>
<td>Touchscreen Selectable: 2 standard, 4 optional</td>
</tr>
<tr>
<td>21 CFR Part 11 Compliant Software</td>
<td>Optional: External PC software or Internal Embedded solution with on/off option</td>
<td>Optional: External PC software or Internal Embedded solution with on/off option</td>
<td>Optional: External PC software or Internal Embedded solution with on/off option</td>
</tr>
<tr>
<td>Temperature Control</td>
<td>By external water bath (standard)</td>
<td>By external water bath (standard)</td>
<td>By external water bath (standard)</td>
</tr>
<tr>
<td></td>
<td>TempTrol™ Automatic Electric Heating and Cooling 15°-40°C ±0.2°C (optional)</td>
<td>TempTrol™ Automatic Electric Heating and Cooling 15°-40°C ±0.2°C (optional)</td>
<td>TempTrol™ Automatic Electric Heating and Cooling 15°-40°C ±0.2°C (optional)</td>
</tr>
<tr>
<td>Temp. Probe Range</td>
<td>10°C - 100°C</td>
<td>10°C - 100°C</td>
<td>10°C - 100°C</td>
</tr>
<tr>
<td>Temp. Probe Accuracy</td>
<td>±0.1°C</td>
<td>±0.1°C</td>
<td>±0.1°C</td>
</tr>
<tr>
<td>Measurement Time</td>
<td>5 measurements in less than 25 seconds (avg.)</td>
<td>5 measurements in less than 25 seconds (avg.)</td>
<td>5 measurements in less than 25 seconds (avg.)</td>
</tr>
<tr>
<td>Light Source Optional</td>
<td>LED 20-30 mA 100,00 hr. avg. life</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Sample Chamber</td>
<td>Accepts sample tubes up to 200 mm</td>
<td>Accepts sample tubes up to 200 mm</td>
<td>Accepts sample tubes up to 200 mm</td>
</tr>
<tr>
<td>Data Storage</td>
<td>32 GB Non-removable Compact Flash</td>
<td>32 GB Non-removable Compact Flash</td>
<td>32 GB Non-removable Compact Flash</td>
</tr>
<tr>
<td>Calibration</td>
<td>Automatic calibration via touchscreen</td>
<td>Automatic calibration via touchscreen</td>
<td>Automatic calibration via touchscreen</td>
</tr>
<tr>
<td>Operating System</td>
<td>Window Embedded</td>
<td>Window Embedded</td>
<td>Window Embedded</td>
</tr>
<tr>
<td>Display</td>
<td>8” color, 800 x 600 pixel resolution with 400 nits of brightness</td>
<td>8” color, 800 x 600 pixel resolution with 400 nits of brightness</td>
<td>8” color, 800 x 600 pixel resolution with 400 nits of brightness</td>
</tr>
<tr>
<td>User Interface</td>
<td>Touchscreen</td>
<td>Touchscreen</td>
<td>Touchscreen</td>
</tr>
<tr>
<td>Automatic Sensitivity Control</td>
<td>Measures samples with transmittance as low as 0.01% (up to O.D. 4.0)</td>
<td>Measures samples with transmittance as low as 0.01% (up to O.D. 4.0)</td>
<td>Measures samples with transmittance as low as 0.01% (up to O.D. 4.0)</td>
</tr>
<tr>
<td>Input Power</td>
<td>100 - 240V, 50/60 Hz</td>
<td>100 - 240V, 50/60 Hz</td>
<td>100 - 240V, 50/60 Hz</td>
</tr>
<tr>
<td>Operating Dimensions</td>
<td>24.3” W x 12.7” H x 17.5” D</td>
<td>24.3” W x 12.7” H x 17.5” D</td>
<td>24.3” W x 12.7” H x 17.5” D</td>
</tr>
<tr>
<td>Operating Weight</td>
<td>42 lbs. (19.05 kg)</td>
<td>42 lbs. (19.05 kg)</td>
<td>42 lbs. (19.05 kg)</td>
</tr>
</tbody>
</table>
### Specifications

<table>
<thead>
<tr>
<th>Autopol IV</th>
<th>Autopol V</th>
<th>Autopol V Plus</th>
<th>Autopol VI</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Optical Rotation, Specific Rotation, Specific Rotation Plus Concentration, User Defined Scale, Sugar Degrees, °Z (ISS)</strong></td>
<td>Optical Rotation, Specific Rotation, Specific Rotation Plus Concentration, User Defined Scale, Sugar Degrees, °Z (ISS)</td>
<td>Optical Rotation, Specific Rotation, Specific Rotation Plus Concentration, User Defined Scale, Sugar Degrees, °Z (ISS)</td>
<td>Optical Rotation, Specific Rotation, Specific Rotation Plus Concentration, User Defined Scale, Sugar Degrees, °Z (ISS)</td>
</tr>
<tr>
<td><strong>Degrees Arc Optical Rotation</strong></td>
<td>Degrees Arc Optical Rotation</td>
<td>Degrees Arc, % Concentration</td>
<td>Degrees Arc, % Concentration</td>
</tr>
<tr>
<td>0.001° Arc Optical Rotation, 0.001% Concentration, 0.001° Specific Rotation</td>
<td>0.001° Arc Optical Rotation, 0.001% Concentration, 0.001° Specific Rotation</td>
<td>0.001° Arc Optical Rotation, 0.001% Concentration, 0.001° Specific Rotation</td>
<td>0.0001° Arc Optical Rotation, 0.0001% Concentration, 0.0001° Specific Rotation</td>
</tr>
<tr>
<td>0.002° up to 1°, 0.2% up to 5°, 0.01° above 5°</td>
<td>0.002° up to 1°, 0.2% up to 5°, 0.01° above 5°</td>
<td>0.002° up to 1°, 0.2% up to 5°, 0.01° above 5°</td>
<td>0.0003° Arc Optical Rotation</td>
</tr>
<tr>
<td><strong>Autopol IV Single</strong></td>
<td><strong>Autopol IV Dual</strong></td>
<td><strong>Autopol IV Six Wavelength Accuracy (546nm and 589nm): ±0.002° Arc Optical Rotation</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td>Accuracy: ±0.002° Arc Optical Rotation</td>
<td>Accuracy: ±0.002° Arc Optical Rotation</td>
<td>Accuracy for other wavelengths is the same as the standard model</td>
<td>Not applicable</td>
</tr>
<tr>
<td>AP Selectable Resolution: 0.01, 0.001, 0.0001° Arc</td>
<td>AP Selectable Resolution: 0.01, 0.001, 0.0001° Arc</td>
<td>AP Selectable Resolution: 0.01, 0.001, 0.0001° Arc</td>
<td>AP Selectable Resolution: Not applicable</td>
</tr>
<tr>
<td><strong>Autopol IV Single</strong></td>
<td><strong>Autopol IV Dual</strong></td>
<td><strong>Autopol IV Six Wavelength</strong></td>
<td><strong>Autopol VI</strong></td>
</tr>
<tr>
<td>Accuracy: ±0.002° Arc Optical Rotation</td>
<td>Accuracy: ±0.002° Arc Optical Rotation</td>
<td>Accuracy for other wavelengths is the same as the standard model</td>
<td>Not applicable</td>
</tr>
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<td>AP Selectable Resolution: 0.01, 0.001, 0.0001° Arc</td>
<td>AP Selectable Resolution: 0.01, 0.001, 0.0001° Arc</td>
<td>AP Selectable Resolution: 0.01, 0.001, 0.0001° Arc</td>
<td>AP Selectable Resolution: Not applicable</td>
</tr>
<tr>
<td>±89.9° Arc Optical Rotation, ±999.99° Arc Optical Rotation, 0-99.9% Concentration</td>
<td>±89.9° Arc Optical Rotation, ±999.99° Arc Optical Rotation, 0-99.9% Concentration</td>
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</tr>
<tr>
<td><strong>Glan Thompson Calcite</strong></td>
<td><strong>Glan Thompson Calcite</strong></td>
<td><strong>Glan Thompson calcite quartz</strong></td>
<td><strong>Glan Thompson calcite quartz</strong></td>
</tr>
<tr>
<td>365nm, 405nm, 436nm, 546nm, 589nm, 633nm (other wavelengths available: 578nm)</td>
<td>365nm, 405nm, 436nm, 546nm, 589nm, 633nm (other wavelengths available: 325 nm)</td>
<td>365nm, 405nm, 436nm, 546nm, 589nm, 633nm (other wavelengths available: 325 nm)</td>
<td>365nm, 405nm, 436nm, 546nm, 589nm, 633nm (other wavelengths available: 325 nm)</td>
</tr>
<tr>
<td>Touchscreen Selectable: 1, 2 and 6</td>
<td>Touchscreen Selectable: 6 standard</td>
<td>Touchscreen Selectable: 6 standard</td>
<td>Touchscreen Selectable: 6 standard</td>
</tr>
<tr>
<td>Optional: External PC software or Internal Embedded solution with on/off option</td>
<td>Standard: Embedded solution with on/off option</td>
<td>Standard: Embedded solution with on/off option</td>
<td>Standard: Embedded solution with on/off option</td>
</tr>
<tr>
<td>10°C - 100°C</td>
<td>10°C - 100°C</td>
<td>10°C - 100°C</td>
<td>10°C - 100°C</td>
</tr>
<tr>
<td>±0.1°C</td>
<td>±0.1°C</td>
<td>±0.1°C</td>
<td>±0.1°C</td>
</tr>
<tr>
<td>4°/sec. slewing rate &amp; 5 sec. nominal settling time</td>
<td>4°/sec. slewing rate &amp; 5 sec. nominal settling time</td>
<td>4°/sec. slewing rate &amp; 5 sec. nominal settling time</td>
<td>4°/sec. slewing rate &amp; 5 sec. nominal settling time</td>
</tr>
<tr>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Accepts sample tubes up to 200 mm</td>
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<tr>
<td>32 GB Non-removable Compact Flash</td>
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<td>32 GB Non-removable Compact Flash</td>
<td>32 GB Non-removable Compact Flash</td>
</tr>
<tr>
<td>Automatic calibration via touchscreen</td>
<td>Automatic calibration via touchscreen</td>
<td>Automatic calibration by push-button</td>
<td>Automatic calibration via touch screen</td>
</tr>
<tr>
<td>Window Embedded</td>
<td>Window Embedded</td>
<td>Window Embedded</td>
<td>Window Embedded</td>
</tr>
<tr>
<td>8°, color, 800 x 600 pixel resolution with 400 nits of brightness</td>
<td>8° color, 800 x 600 pixel resolution with 400 nits of brightness</td>
<td>Adjustable 10.4 inch diagonal, 800-600 pixels, color, Flat Panel Monitor with Resistive Touch Screen Interface, 200 nits brightness</td>
<td>Automatic calibration by touch screen</td>
</tr>
<tr>
<td>Measures samples with transmittance as low as 0.01% (up to O.D. 4.0)</td>
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<td>100 - 240 V, 50/60 Hz</td>
</tr>
<tr>
<td>30” W x 11.5” H x 17” D</td>
<td>30” W x 11.5” H x 17” D</td>
<td>32” W x 11.5” H x 19.75” D</td>
<td>32” W x 11.5” H x 19.75” D</td>
</tr>
<tr>
<td>617 mm W x 323 mm H x 445 mm D</td>
<td>813 mm W x 292 mm H x 457 mm D</td>
<td>762 mm W x 431.8 mm H x 425 mm D</td>
<td>890 mm W x 267 mm H x 432 mm D</td>
</tr>
<tr>
<td>85 lbs. (39 kg)</td>
<td>85 lbs. (39 kg)</td>
<td>90 lbs. (41 kg)</td>
<td>90 lbs. (41 kg)</td>
</tr>
</tbody>
</table>
Quality
No matter which model Autopol you choose, Rudolph uses the same high quality optics. While other manufacturers use Polaroid Plastic Dichroic Sheet Polarizers, Rudolph does not. Instead, Rudolph uses the same high quality Glan Thompson Calcite Polarizers in all its models.

Why are high quality polarizing prisms important? Because prisms are two of the most critical optical components in the polarimeter. Polaroid polarizers are made of a polymeric plastic where the molecules are stretched and oriented in a specific direction so as to linearly polarize light. These types of plastic sheet polarizers are very inexpensive ($50.00 USD) and are vulnerable to heat, warp over time, deteriorate from moisture, and also have greater light absorption than Calcite Polarizers. In many cases, the plastic polarizers must be replaced in 3 – 5 years. Glan Thompson Calcite Polarizers are comprised of a carbon crystalline structure similar to diamond and have excellent light transmission characteristics. The quality of these prisms is so good, Rudolph guarantees its prisms over the life of the polarimeter (See Photo 5)

Validation and Calibration
Rudolph Research Analytical knows that you must be able to validate your instrument’s operating performance regularly. Therefore, the Autopol® V, V Plus and VI come standard with the accessories, validation tools and automatic calibration functions necessary to ensure that the temperature control, temperature measurement and optical measurement processes are working accurately and reproducibly. All functions are accessed simply and conveniently through the Autopol® liquid sealed touchscreen.

Photo 5
Glan Thompson Calcite Polarizer
Thin Film Plastic Sheet Polarizer

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Just listen to our customers
“We have the AUTOPOL V from Rudolph Research Analytical (RRA)... I have used numerous polarimeters and this is by far the best. We have had it for 1-1/2 years and have had zero problems, the original lamp is still in the instrument. I recommend it over other instruments. RRA installed, trained and performed the IQOO... It is one piece of equipment that you never worry about.”

Alan Davis – Rockwell Medical Technologies