40 Point AutoFlex PM Checklist

CHECKED AND PASSES INSPECTION	
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MAY NEED FUTURE ATTENTION	
REQUIRES IMMEDIATE ATTENTION	
	Exterior Inspection
	The bench is level and the instrument does not wobble
	There is adequate space around the instrument
	The instrument feet are not damaged
	The temperature of the lab is acceptable
	There is no acid or base preperation near the instrument
	The instrument is away from exhausts from other instruments
	External tubing connectons are securely tighten to measurment instruments
	External tubing is inspected for no staining or wear
	Instruments connected to the R837 are functioning properly
Interior Inspection	
	There is no sample leaking inside of the inside of the instrument The electronic hoards are free from evidation or contamination
	The electronic boards are free from oxidation or contamination Power supplys are inspected and voltages checked
	Power entry curcuit is inspected for visual damage
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	Needle Tower Inspection
	The Needle tip is in good condition and inner ports are not clogged
	The needle tower is secured tightly to the carousel assembly
	The lead screw is clean, new grease applied with no signs of old grease build up
	The needle is gliding properly on the lead screw with no binding or noise
	The flag sensor boards are inspected for proper alignment
	All cable connections are secure and not damaged
	The X-Y-Z axis is inspected for proper alignment to the carousel and waste station
	The needle cup o-ring and internal needle seal o-ring are replaced
	The waste tubing is clear from clogs, securely tightened and pitched properly to waste
	The tube spinner is aligned properly to the test tubes and the belt was replaced
	The barcode scanner is clean and aligned preprly to the test tube barcodes
	Carousel and sample platter Inspection
	All cable connections are secure and not damaged
	The carousel spins freely and does not bind
	The ball bearing assembly is free from debris and the belt is not damaged
	The sample platter is tight to the carousel and is level all around
	The sample racks are clean or bent and are aligned to each other
	The color codes for each rack match the AutoFlex software positions
Valve Box Inspection	
	All cable connections are secure and not damaged
	External desiccant is blue and tubing is not clogged or damaged
	Internal valve connections are tightly secured
	Internal tubing is inspected for sharp bends, loose connections and wear
	Internal sample and rinse light gate tubing is inspected has no staining present
	Air and Vaccum pumps are working properly with no air leaks
	Vlave box PSI and HG checks performed using an approved PSI/HG guage
Rinse Rack Inspection	
	All cable connections are secure and not damaged
	Rinse solution is filled and has correct solvents per customers SOP
	Rinse rack light gates detect no rinse solution fault